



# CERTIFICATE OF ACCREDITATION

*This is to attest that*

## UNITED TESTING SYSTEMS, INC.

1375 SOUTH ACACIA AVENUE  
FULLERTON, CA 92831

Calibration Laboratory CL-128

has met the requirements of AC204, *IAS Accreditation Criteria for Calibration Laboratories*, and has demonstrated compliance with the ISO/IEC Standard 17025:2005, *General requirements for the competence of testing and calibration laboratories*. This organization is accredited to provide the services specified in the scope of accreditation maintained on the IAS website ([www.iasonline.org](http://www.iasonline.org)).

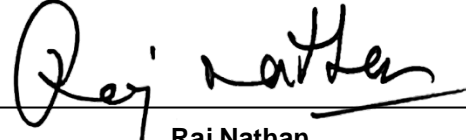
*This certificate is valid up to July 1, 2021.*

*(See laboratory's scope of accreditation for fields of calibration and accredited calibration.)*



*This accreditation certificate supersedes any IAS accreditation bearing an earlier effective date. The certificate becomes invalid upon suspension, cancellation or revocation of accreditation. See [www.iasonline.org](http://www.iasonline.org) for current accreditation information, or contact IAS at 562-364-8201.*



  
Raj Nathan  
President



# SCOPE OF ACCREDITATION

IAS Accreditation Number	CL-128
Accredited Entity	United Testing Systems, Inc.
Address	1375 S. Acacia Avenue Fullerton, CA 92831
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Effective Date of Scope	June 17, 2020
Accreditation Standard	ISO/IEC 17025:2005

## CALIBRATION AND MEASUREMENT CAPABILITY (CMC)<sup>1,2</sup>

CALIBRATION AREA	RANGE	EXPANDED UNCERTAINTY <sup>3</sup> (±)	TECHNIQUE, REFERENCE STANDARD, EQUIPMENT
<i>Mechanical</i>			
Force – Compression and Tension	0.01 lbf to 500,000 lbf	0.05 %	Master Load Cells per ASTM E74 and ASTM E4 Procedure 100 and 105
Force -Tension	100 lbf to 10,000 lbf	0.06 %	Master Load Cells per ASTM E74, Calibration per ISO 7500-2 and UTS Procedure 101
Force – Compression and Tension	100 lbf to 12,000 lbf 12,000 lbf to 25,000 lbf 25,000 lbf to 200,000 lbf	0.15 % 0.06 % 0.04 %	Master load cells per ISO 376. Calibration per ISO 7500-1 and UTS Procedure 101
Machine and Specimen Alignment	0.1 % to 100 % Bending	2.1 % Bending	30,000 lbf Alignment Bar, Data Acquisition System, ASTM E1012 Procedure 290
Crosshead Speed	0.001 in/min to 40 in/min	0.001 in/min	ASTM E2658 Stopwatch, Dial Indicator, Procedure 315
Crosshead Displacement	0.0001 in to 2 in 2 in to 20 in	0.001 in 0.003 in	ASTM E2309 Dial/Digital Indicator, UTS Height Gage Procedure 315
Load Rate – Compression and Tension	Up to 25,000 lbf/min (Upper limit of 100,000 psi/min)	0.25 %	ASTM E2309, E2658, and UTS Procedure 405
Strain Rate	0.002 in/in/min (0.2%/min) to 0.01 in/in/min (1%/min)	0.25 %	ASTM E2309, E2658, and UTS Procedure 410
Pressure Gages	1 psi to 5 psi 5 psi to 500 psi 500 psi to 10,000 psi	0.15 % 0.05 % 0.06 %	Pressure Transducer, UTS Procedure 320



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CALIBRATION AREA	RANGE	EXPANDED UNCERTAINTY <sup>3</sup> (±)	TECHNIQUE, REFERENCE STANDARD, EQUIPMENT
Brinell Hardness (Indirect)	HBW (95 to 200) HBW (200 to 300) HBW (300 to 400) HBW (400 to 500) HBW (500 to 600) HBW (600 to 650) HBW	1 HBW 2 HBW 3 HBW 4 HBW 5 HBW 6 HBW	Indirect Verification per ASTM E10 Procedure 175
Brinell Hardness (Direct)	500 kgf 1000 kgf 1500 kgf 3000 kgf	0.25 kgf 0.5 kgf 0.75 kgf 1.5 kgf	Direct Verification per ASTM E10 Procedure 180
Indirect Verification of Rockwell & Rockwell Superficial Hardness Testers	HRA (80 to 84) HRA (70 to 78) HRA (20 to 65) HRA	0.19 HRA 0.31 HRA 0.29 HRA	Indirect verification per ASTM Standard E18 with NIST traceable blocks, Procedure 165
	HRBW (80 to 100) HRBW (60 to 79) HRBW (40 to 59) HRBW	0.39 HRBW 0.30 HRBW 0.42 HRBW	
	HRC (60 to 65) HRC (35 to 55) HRC (20 to 30) HRC	0.31 HRC 0.38 HRC 0.40 HRC	
	HRD (71 to 75) HRD (51 to 67) HRD (40 to 48) HRD	0.18 HRD 0.31 HRD 0.27 HRD	
	HREW (93 to 100) HREW (84 to 90) HREW (70 to 79) HREW	0.49 HREW 0.49 HREW 0.49 HREW	
	HRFW (94 to 100) HRFW (80 to 90) HRFW (60 to 75) HRFW	0.45 HRFW 0.44 HRFW 0.28 HRFW	
	HRGW (80 to 94) HRGW (55 to 75) HRGW (30 to 50) HRGW	0.43 HRGW 0.29 HRGW 0.82 HRGW	
	HRHW (96 to 100) HRHW (80 to 94) HRHW	0.36 HRHW 0.36 HRHW	



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CALIBRATION AREA	RANGE	EXPANDED UNCERTAINTY <sup>3</sup> (±)	TECHNIQUE, REFERENCE STANDARD, EQUIPMENT
Indirect Verification of Rockwell & Rockwell Superficial Hardness Testers continued	HRKW (85 to 100) HRKW (65 to 80) HRKW (40 to 60) HRKW	0.25 HRKW 0.36 HRKW 0.54 HRKW	Indirect verification per ASTM Standard E18 with NIST traceable blocks, Procedure 165
	HRLW (105 to 126) HRLW	0.20 HRLW	
	HRMW (86 to 123) HRMW	0.54 HRMW	
	HRPW (63 to 119) HRPW	0.36 HRPW	
	HRRW (114 to 120) HRRW	0.23 HRRW	
	HRSW (105 to 112) HRSW	0.35 HRSW	
	HRVW (98 to 121) HRVW	0.79 HRVW	
	HR15N (90 to 92) HR15N (78 to 88) HR15N (70 to 77) HR15N	0.53 HR15N 0.43 HR15N 0.41 HR15N	
	HR30N (77 to 82) HR30N (55 to 73) HR30N (42 to 50) HR30N	0.52 HR30N 0.47 HR30N 0.42 HR30N	
	HR45N (66 to 72) HR45N (37 to 61) HR45N (20 to 31) HR45N	0.23 HR45N 0.27 HR45N 0.59 HR45N	
	HR15TW (87 to 93) HR15TW (81 to 86) HR15TW (74 to 80) HR15TW	0.29 HR15TW 0.39 HR15TW 0.41 HR15TW	
	HR30TW (70 to 83) HR30TW (57 to 69) HR30TW (43 to 56) HR30TW	0.36 HR30TW 0.29 HR30TW 0.66 HR30TW	



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Indirect Verification of Rockwell & Rockwell Superficial Hardness Testers continued	HR45TW (53 to 73) HR45TW (33 to 7352 HR45TW (13 to 32) HR45TW	0.43 HR45TW 0.40 HR45TW 0.70 HR45TW	Indirect verification per ASTM Standard E18 with NIST traceable blocks, Procedure 165
	HR15WW (76 to 96) HR15WW	0.26 HR15WW	
	HR30WW (50 to 92) HR30WW	0.56 HR30WW	
	HR45WW (20 to 86) HR45WW	0.31 HR45WW	
	HR15XW (86) HR15XW	0.19 HR15WX	
	HR30XW (72 to 97) HR30XW	0.26 HR30XW	
	HR45XW (72 to 97) HR45XW	0.76 HR45XW	
	HR15YW (90 to 100) HR15YW	0.22 HR15YW	
	HR30YW (84 to 99) HR30YW	0.43 HR30YW	
	HR45YW 92 HR45YW	0.24 HR45YW	
Indirect Verification of Hardness -Vickers	(100 to 249) HV (250 to 600) HV (600 to 800) HV	12.0 HV 5.3 HV 29 HV	Indirect Verification per ASTM E92 Procedure 380
Indirect Verification of Hardness -Knoop	(100 to 600) HK (600 to 800) HK	7.0 HK 17 HK	Indirect Verification per ASTM E92 Procedure 380
Scales	0.005 kgf to 100 kgf	0.003 kgf	Class F1 Weights, UTS Procedure 200
Torque	1 lbf-ft to 250 lbf-ft	2.1 lbf-ft	250 lbf-ft Torque cell, UTS Proc. 240
<b>Dimensional</b>			
Depth	Up to 3 mm	0.1 µm	Direct verification per ASTM E18, Hardness Blocks Procedure 280



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CALIBRATION AREA	RANGE	EXPANDED UNCERTAINTY <sup>3</sup> (±)	TECHNIQUE, REFERENCE STANDARD, EQUIPMENT
Extensometers	0.0001 in to 2 in 2 in to 20 in	0.00001 in 0.002 in	Verified per ASTM E83 Height Gage, Gage Blocks Procedure 115 and 125
	0.0001 in to 2 in	0.00003 in	Verified per ISO9513 & UTS Procedures 116 using Linear Calibrator and Gage Blocks
Micrometer	0.00005 in to 1 in	0.00015 in	UTS proc. 210, Gage blocks, Temp. recorder
Height Gage	0.0015 in to 40 in	0.0011 in	UTS proc. 381, Gage Blocks, setting standards, Temp recorder
Calipers	0.0005 in to 6 in	0.00073 in	UTS Proc. 211, Caliper checker, Ring gage, Temp recorder
Optical Comparators	Magnification 10x to 50x Linear Angularity Magnification Squareness	0.0002 in 8' 1 Division 0.001°	Per Manufacturer's Specification / UTS Procedure 185
<b>Thermal</b>			
Laboratory Thermometers	10 °C to 50 °C	0.3 °C	Dry Block Standard UTS Procedure 295
Ovens, Furnaces, Presses	-100 °C to 1800 °C	1.4 °C	ASTM E145 Keithley Martel Procedure 140 and 145
Relative Humidity – Measure <sup>4</sup>	10 %RH to 90 %RH	2.5 %RH	Digital Hygrometer, UTS Procedure 340
<b>Electrical/DC/Low Frequency</b>			
DC Voltage – Measure <sup>4</sup>	0.1 mV to 10 mV 10 mV to 100 mV 0.1 V to 1 V 1 V to 10 V 10 V to 100 V	0.006 % + 40 nV 0.004 % + 0.5 µV 0.0032 % + 3 µV 0.0032 % + 30 µV 0.0052 % + 500 µV	Keithley 2182 Procedure 360

<sup>1</sup>The uncertainty covered by the Calibration and Measurement Capability (CMC) is expressed as the expanded uncertainty having a specific coverage probability of approximately 95 %. It is the smallest measurement uncertainty that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than that provided in the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>2</sup>If information in this CMC is presented in non-SI units, the conversion factors stated in NIST Special Publication 811 "Guide for the Use of the International System of Units (SI)" apply.



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CALIBRATION AREA	RANGE	EXPANDED UNCERTAINTY <sup>3</sup> (±)	TECHNIQUE, REFERENCE STANDARD, EQUIPMENT
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<sup>3</sup>When uncertainty is stated in relative terms (such as percent, a multiplier expressed as a decimal fraction or in scientific notation), it is in relation to instrument reading or instrument output, as appropriate, unless otherwise indicated.

<sup>4</sup>Capability is suitable for the calibration of devices intended to generate the measurand in the stated ranges.